



120 CUBIC INCH “*SQUARE BLOCK*”

ONE YEAR LIMITED WARRANTY

UNLIMITED MILEAGE



PROUDLY MADE IN AMERICA!

PLEASE READ COMPLETELY BEFORE INSTALLATION!

Thank you ... and congratulations on your purchase of a **DELKRON 120** cubic inch "Square Block" engine.

Your new **DELKRON 120** cubic inch "Square Block" engine has been designed and developed to give you miles of smiles and reliability ... while fitting into your current stock Evolution* platform.

LIMITED WARRANTY

DELKRON Inc., the manufacturers, warrants to the original purchaser / owner during the term of this warranty that the new **DELKRON 120** cubic "Square Block" engine shall be free of defects in materials and workmanship for a period of one (1) year / unlimited miles from the date of purchase.

THIS WARRANTY IS NON-TRANSFERABLE.

DELKRON Inc. will repair or replace at their sole discretion any part(s) found to be defective under normal use at no charge. All repairs, if any, must be performed by **DELKRON Inc.**, their designated agent(s), or by the dealer with prior written approval. **DELKRON Inc.** liability and responsibility covers only the component(s) that have been found to be defective and no other(s).

This **LIMITED WARRANTY DOES NOT COVER** losses or damages that occur as a result(s) of: Racing or similar Competitive activities, Accident(s), Abuse, Misuse, Performance Enhancing Modifications (**Including but not limited to Superchargers, Turbochargers, NOS, Etc**), Environmental Conditions, Improper Break in, Repairs, Modifications, or the installation of options or parts by anyone other than **DELKRON Inc.**; lack of Maintenance, Loss of Fluids, Wrong Fluids, Wrong Fuels, Oils, Lubricants, or Exposure to Extreme Temperatures, Duties, or Environments, and the Owners / Purchasers lack of **common sense**.

THIS LIMITED WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES WHETHER ORAL, WRITTEN, EXPRESSED, OR IMPLIED.

THERE IS NO WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR USE, PURPOSE, OR APPLICATION.

DELKRON Inc. OBLIGATIONS AND BUYERS REMEDIES HEREUNDER ARE SOLEY AND EXCLUSIVELY AS STATED HEREIN.

THE LIABILITY OF DELKRON Inc., WHETHER BASED ON TORT, CONTRACT WARRANTY, STRICTLEY LIABILITY, OR OTHERWISE SHALL NOT EXCEED THE PRICE OF THE NEW DELKRON Inc. 120cubic "Square Block" ENGINE.

IN NO EVENT SHALL DELKRON Inc. BE LIABLE FOR ANY LOSS OF PROFIT, LOSS OF USE, TOWING EXPENSES, OR OTHER INCIDENTAL OR CONSEQUENTIAL DAMAGES.

POLICY and PROCEDURES

1. ***DELKRON Inc.*** will pay a flat labor fee of \$210.00 (4hrs @ \$55.00ph) for the removal and re-installation of a new ***DELKRON Inc.*** 120 cubic inch "Square Block" engine that must be returned for warranty work.
2. ***DELKRON Inc.*** will incur the cost of shipping and handling of returned engines for warranty to an amount not to exceed \$200.00usd.
3. All warranty claims must be called into ***DELKRON Inc.*** or their designated agents prior to the removal of any ***DELKRON Inc.*** 120 cubic inch "Square Block" engine, ***NO FAXES WILL BE ACCEPTED.***
4. Any work of any type (other than normal maintenance) that is performed by any entity other than ***DELKRON Inc.*** without prior written approval will ***NOT BE REIMBURSED AND WILL IMMEDIATELY VOID THIS WARRANTY.***
5. ***DELKRON Inc.*** does not assume and will not accept responsibility for cosmetic damages incurred during the removal, installation, re-installation, shipping or handling of the new ***DELKRON Inc.*** 120 cubic inch "Square Block" engine.
6. Labor cost for minor adjustments (Pushrod, Primary Chain, Carburetor, Etc.) during the installation, break-in of the new ***DELKRON Inc.*** 120 cubic inch "Square Block" engine are the sole responsibility of the installer and or dealer and will ***NOT BE REIMBURSED*** by ***DELKRON Inc.***
7. Maintenance items, regular service items, or anything considered as a consumable item are not covered under this warranty.
8. Due to the uniqueness of materials and interfaces of components, and our lack of control over proper start up and warm up of the ***DELKRON Inc.*** 120 cubic inch "Square Block" engine, we assume no responsibility for fluid weeps, seeps, or leaks at any and all gasket surfaces and interfaces after the first sixty (60) days.
9. All warranty claims must be filed before the expiration date of the warranty.

REQUIRED ENGINE BREAK-IN & OPERATION PROCEDURES

The following break-in & operation procedures must be followed for this warranty to remain in effect:

1. During the break-in and after, allow your ***DELKRON Inc.*** 120 cubic inch "***Square Block***" to warm up properly before riding. Correct warm up has been achieved when the rocker covers are warm to the touch. This is very important, during the warming process the engine components expand and create the necessary clamp load to help the gasket / mechanical interfaces seal.

2. During the first five hundred (500) miles no speeds greater than 55mph and no RPM's greater than 2500.
3. From five hundred (500) miles to two thousand (2000) miles no speeds greater than sixty five (65) MPH.
4. During the first two thousand (2000) miles vary engine RPM's. DO NOT run engine at sustained RPM's for long periods of time.
5. Oil changes must be performed at the intervals of 50, 100, 250, 500, 1000, 2000 miles and every 2000 miles there after.
6. **DO NOT USE** ten (10) micron filters. These are designed for the use on "Twin Cam" style engines. Ten micron filters do not have an internal by-pass, and when they become restricted or clogged, can cause excessive oil carry over into the head breathers and other irreparable engine damage. The use of 10 micron filters will void this warranty.
7. Only premium grade **MOTORCYCLE OILS** are to be used during the life of this warranty. **CAR OILS WILL VOID THIS WARRANTY.** The use of synthetic based oil is not permitted during the first 2000 miles, and is not recommended at all during the life of the engine.
8. **ANY DISASSEMBLY OF ENGINE, RELATED COMPONENTS, RE-TORQUEING OF FASTNERS WHAT SO EVER IMMEDIATELY VOIDS THIS WARRANTY**
9. **SIX SPEED TRANSMISSION USERS ... PLEASE READ CAREFULLY.** *The effects of "Lugging" your new DELKRON 120ci "Square Block" engine are just as damaging as over revving it! RPM levels too low will cause irreversible long-term connecting rod bearing damage and to the other rotational components of your new engine. It is recommended that you DO NOT shift or operate your new DELKRON 120ci "Square Block" engine at RPM levels below 2300rpm or speeds below 75mph in sixth gear.*

**The word "Evolution" is a registered trademark of the "Harley-Davidson Motor Company" and is used here for reference purposes only. DELKRON Inc. is in no way associated with, nor endorsed by Harley-Davidson Motor Company, and wishes to remain that way.*

THANK YOU again for choosing DELKRON Inc. for your high performance engine needs. We take great pride in bringing you a truly AMERICAN MADE PRODUCT ... that will last for many miles when these instructions are followed.

The original purchaser / consumer must return a completed Owner's Registration card along with a copy of the invoice evidencing such purchase within thirty (30) days from the date of purchase for this warranty to be in effect to:

**DELKRON Inc.
560 Solon Road
Bedford, OH. 44146**

THIS WARRANTY IS VOID IF THE ORIGINAL PURCHASER / CONSUMER / OWNER DOES NOT RETURN TO DELKRON INC. THE OWNER REGISTRATION PAGE AND A COPY OF THE INVOICE WITHIN THIRTY (30) DAYS FROM THE PURCHASE DATE OF THE ENGINE.

IN THE EVENT THAT WARRANTY SERVICE IS NEED, THE ORIGINAL PURCHASER / CONSUMER MUST IMMEDIATELY CONTACT THE DEALER

WHERE THE ENGINE WAS PURCHASE, DO NOT CONTACT DELKRON INC. THE DEALER WILL THEN CONTACT DELKRON INC. FOR A DETERMINATION AS TO WHETHER THE DEFECT IN THE ENGINE OR COMPONENT IS COVERED UNDER THIS WARRANTY.

THE DEALER OR SERVICE PROVIDER MUST RECEIVE AUTHORIZATION FROM DELKRON INC. BEFORE PROVIDING SERVICE UNDER THIS WARRANTY

IN THE EVENT THAT DELKRON INC. DETERMINES THAT THE ENGINE OR PARTS MUST BE RETURNED TO DELKRON INC. FOR EVALUATION OR SERVICE, DELKRON INC. WILL PROVIDE THE DEALER WITH A RETURN AUTHORIZATION NUMBER THAT MUST BE CLEARLY VISABLE ON THE OUTSIDE OF THE CONTAINER FOR IDENTIFICATION.

THE ORIGINAL PURCHASER / OWNER AND OR THE DEALER MUST CLEAN AND PROPERLY PACKAGE THE ENGINE OR COMPONENTS SO AS NOT TO CAUSE FURTHER DAMAGE AND RETURN THE ENGINE OR COMPONENTS, SHIPPING COSTS PREPAID. IN THE EVENT THAT THE ENGINE OR COMPONENTS MUST BE CLEANED PRIOR TO WARRANTY INSPECTION BY DELKRON INC., THE COST OF THE CLEANING WILL BE CHARGED TO THE ORIGINAL PURCHASER / OWNER OR DEALER.

DELKRON Inc. IS PROUD OF ALL OF OUR TROOPS, ALL AROUND THE WORLD WHO'S DAILY SACRIFICES ALLOW US TO BE FREE ... IF YOU ARE READING THIS THANK YOUR TEACHER ... IF YOU ARE READING THIS IN ENGLISH THANK A VETERAN!



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***DELKRON
WARRANTY
ACTIVATION***

DATE _____

NAME _____

STREET _____

CITY _____

STATE _____

ZIP _____

PHONE _____

EMAIL _____

DATE PURCHASED _____ *(Include copy of receipt / invoice, do not send original)*

PURCHASED FROM _____

DEALER NUMBER _____

PRODUCT SERIEL NUMBER _____

MAIL TO:

***DELKRON INC.
560 SOLON ROAD
BEDFORD, OH.44146***

ATTEN: WARRANTY DEPT.