



PART# D0106 & D0107

THANK YOU FOR PURCHASING YOUR DELKRON LONG BLOCK!

NOTICE

READ COMPLETELY BEFORE FINAL ASSEMBLY BEGINS

1. If you purchased rocker arm supports with your new "Delkron 120" cubic inch Long Block" they are +.030" wider than stock. Due to the increase in width, it will be necessary to relieve the rocker arm shaft in the area of the mounting bolt notch. This will allow the mounting bolt to pass through the rocker arm shaft.
2. The 5/16 x 18 hex head cap screws securing the rocker arm supports and the rocker housing top covers have only been "Snugged" by the factory. It will be necessary to apply a thread locker (Loctite 242 preferred) to these fasteners during reassembly. Torque for these fasteners is 18lbsft.
3. The six (6) 5/16 x 18 hex head cap screws that secure the rocker housing base to the cylinder head has been torqued during assembly at the factory. **DO NOT** remove these fasteners
4. Note that there is no gasket between the rocker housing base and the rocker cover interface. This surface is a mechanical fit ... use a small amount of gasket eliminator (Loctite 515 preferred) during reassembly.
5. All rocker housing breather assembly gaskets are packaged inside the rear rocker housing.

PLEASE NOTE !!!! THIS LONG BLOCK HAS BEEN SENT TO YOU COMPLETELY ASSEMBLED. ONCE YOU DISASSEMBLE THIS YOU WILL VIOLATE YOUR 1 YEAR WARRANTY. IF YOU HAVE A PROBLEM CALL US AT 1 866 335 3766 BEFORE YOU PERFORM ANY DISASSEMBLY!